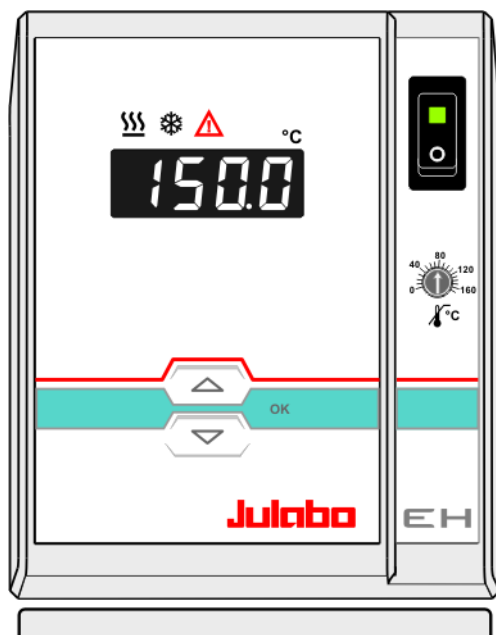


**English**

**OPERATING MANUAL**

**Heating Immersion Circulator**

**EH**



**Julabo**  
THE TEMPERATURE CONTROL COMPANY

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## **Congratulations!**

You have made an excellent choice.

JULABO thanks you for the trust you have placed in us.

This operating manual has been designed to help you gain an understanding of the operation and possible applications of our circulators. For optimal utilization of all functions, we recommend that you thoroughly study this manual prior to beginning operation.

## **The JULABO Quality Management System**



Temperature control devices for research and industry are developed, produced, and distributed according to the requirements of ISO 9001 and ISO 14001. Certificate Registration No. 01 100044846

## **Unpacking and inspecting**

Unpack the circulator and accessories and inspect them for possible transport damage. Damage should be reported to the responsible carrier, railway, or postal authority, and a damage report should be requested. These instructions must be followed fully for us to guarantee our full support of your claim for protecting against loss from concealed damage. The form required for filing such a claim will be provided by the carrier.

Printed in Germany

Changes without prior notification reserved

**Important:** keep operating manual for future use

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# Operating manual

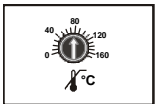
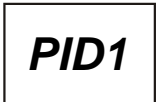
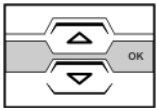
## 1. Intended use

JULABO circulators have been designed for temperature application to specific fluids in a bath tank.



JULABO circulators are not suitable for direct temperature control of foods, semi-luxury foods and tobacco, or pharmaceutical and medical products. Direct temperature control means unprotected contact of the object with the bath medium (bath fluid).

### 1.1. Description



- ☑ The circulators are operated via the splash-proof keypad. The implemented microprocessor technology allows to set and to store the setpoint that can be indicated on the LED temperature display.
- ☑ The PID temperature control adapts the heat supplied to the thermal requirements of the bath.
- ☑ ATC - Absolute Temperature Calibration (1-point calibration)
- ☑ Safety installations conforming to IEC 61010-2-010  
The excess temperature protection is a safety installation independent from the control circuit.  
The safety value is set using a tool (screwdriver).  
If the low level protection device is triggered, a complete shutdown of the heater and circulating pump is effected.
- ☑ Electrical connection:  
Alarm output for external alarm message or control of JULABO refrigerating baths.

## 2. Operator responsibility – Safety recommendations

The products of JULABO ensure safe operation when installed, operated, and maintained according to common safety regulations. This section explains the potential dangers that may arise when operating the circulator and also specifies the most important safety precautions to preclude these dangers as far as possible.

- The operator is responsible for the qualification of the personnel operating the units.
- The personnel operating the units should be regularly instructed about the dangers involved with their job activities as well as measures to avert these dangers.
- Make sure all persons tasked with operating, installing, and maintaining the unit have read and understand the safety information and operating instructions.
- When using hazardous materials or materials that could become hazardous, the circulator may be operated only by persons who are absolutely familiar with these materials and the circulator. These persons must be fully aware of possible risks.

If you have any questions concerning the operation of your unit or the information in this manual, please contact us!

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### **Safety instructions for the operator:**

- You have received a product designed for industrial use. Nevertheless, avoid strikes to the housing, vibrations, damage to the operating-element panel (keypad, display), and contamination.
- Make sure the product is checked for proper condition regularly (depending on the conditions of use). Regularly check (at least every 2 years) the proper condition of the mandatory, warning, prohibition and safety labels.
- Make sure that the mains power supply has low impedance to avoid any negative effects on instruments being operated on the same mains.
- This unit is designed for operation in a controlled electromagnetic environment. This means that transmitting devices (e.g., cellular phones) should not be used in the immediate vicinity. Magnetic radiation may affect other devices with components sensitive to magnetic fields (e.g., monitors). We recommend maintaining a minimum distance of 1 m.
- Permissible ambient temperature: max. 40 °C, min. 5 °C.
- Permissible relative humidity: 50% (40 °C).
- Do not store the unit in an aggressive atmosphere.
- Protect the unit from contamination.
- Do not expose the unit to sunlight.

### **Appropriate operation**

Only qualified personnel is authorized to perform configuration, installation, maintenance and repairs of the circulator.

Routine operation can also be carried out by untrained personnel who should however be instructed by trained personnel.

### **Use:**

The bath can be filled with flammable materials. Fire hazard!




There might be chemical dangers depending on the bath medium used.

Observe all warnings for the used materials (bath fluids) and the respective instructions (safety data sheets).

Insufficient ventilation may result in the formation of explosive mixtures. Only use the unit in well ventilated areas. The unit is not for use in explosive atmosphere.

Only use recommended materials (bath fluids). Only use non-acid and non corroding materials.


When using hazardous materials or materials that could become hazardous, **the operator must** affix the enclosed safety labels to the front of the unit so they are highly visible:

1		Warning label W00: Colors: yellow, black Danger area. Attention! Observe instructions. (operating manual, safety data sheet)
2		Mandatory label M018: Colors: blue, white Carefully read the user information prior to beginning operation. <b>Scope: EU</b>
or		
2		Semi S1-0701 Table A1-2 #9 Carefully read the user information prior to beginning operation. <b>Scope: USA, NAFTA</b>

Particular care and attention is necessary because of the wide operating range.

There are thermal dangers:

Burn, scald, hot steam, hot parts and surfaces that can be touched.

		Warning label W26: Colors: yellow, black Hot surface warning. (The label is put on by JULABO)
--	--	---

Observe the instructions in the manuals for instruments of a different make that you connect to the circulator, particularly the respective safety recommendations. Also observe the pin assignment of plugs and technical specifications of the products.

## 2.1. Disposal

The product may be used with oil as bath fluid. These oils fully or partially consist of mineral oil or synthetic oil. For disposal, observe the instructions in the safety data sheets.

Valid in EU countries

See the current official journal of the European Union – WEEE directive. Directive of the European Parliament and of the Council on waste electrical and electronic equipment (WEEE).

This directive requires electrical and electronic equipment marked with a crossed-out trash can to be disposed of separately in an environmentally friendly manner.

Contact an authorized waste management company in your country. Disposal with household waste (unsorted waste) or similar collections of municipal waste is not permitted!



## 2.2. EC Conformity



The products described in the operating instructions conform to the requirements of the following European guidelines:

Directive of the European Parliament and of the Council on the approximation of the laws of the Member States relating to machinery.

EMC guideline with respect to legal harmonization of the member countries concerning electromagnetic compatibility.

**Julabo**

JULABO GmbH  
Eisenbahnstr. 45  
77960 Seelbach / Germany

## 2.3. Warranty conditions

JULABO GmbH warrants its products against defects in material or in workmanship, when used under appropriate conditions and in accordance with appropriate operating instructions

**for a period of ONE YEAR.**

**Extension of the warranty period – free of charge**

**2 Years Warranty**

**1Plus Warranty**

**Registration free of charge on [www.julabo.de](http://www.julabo.de)**

With the '1PLUS warranty' the user receives a free of charge extension to the warranty of up to 24 months, limited to a maximum of 10 000 working hours.

To apply for this extended warranty the user must register the unit on the JULABO web site [www.julabo.de](http://www.julabo.de), indicating the serial no. The extended warranty will apply from the date of JULABO GmbH's original invoice.

JULABO GmbH reserves the right to decide the validity of any warranty claim. In case of faults arising either due to faulty materials or workmanship, parts will be repaired or replaced free of charge, or a new replacement unit will be supplied.

Any other compensation claims are excluded from this guarantee.



## 2.4. Technical specifications

		EH
Working temperature range	°C	20 ... 150
Temperature stability	°C	±0.03
Temperature selection		digital
Temperature indication		LED
Resolution	°C	0.1
ATC - Absolute Temperature Calibration		1-point
Temperature control		PID1
Heater wattage (at 230 V)	kW	2.0
Heater wattage (at 115 V)	kW	1.0
Circulating pump:		
discharge, max.at 0 bar	l/min	15
pressure, max. at 0 l	bar	0.35
Electrical connections:		
External alarm device	Vdc/mA	24-0 Vdc / max. 25mA
Overall dimensions (WxDxH)	cm	13x15x33
Usable bath depth	cm	8 ... 14.5
Weight	kg	3,3
Ambient temperature	°C	5 ... 40
Mains power connection 230 V/50 Hz	V/ Hz	190-253 / 50
Current input (208V / 230 V)	A	8 / 9
Mains power connection 230 V/60 Hz	V/ Hz	190-253 / 60
Current input (208V / 230 V)	A	8 / 9
Mains power connection 115 V/60 Hz	V/ Hz	103-127 / 60
Current input (at 115 V)	A	9
Mains power connection 100 V/60 Hz	V/ Hz	90 ... 110 / 60
Current input (at 100 V)	A	9

All measurements have been carried out at:

rated voltage and frequency                      operating temperature: 70 °C  
 ambient temperature: 20 °C                      bath fluid: water

Technical changes without prior notification reserved.

## Operator responsibility – Safety recommendations

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Safety installations according to IEC 61010-2-010:

Excess temperature protection	adjustable from 0 °C ... 170 °C
Low liquid level protection	float switch
Classification according to DIN 12876-1	class III
Alarm message	optical + audible (permanent)

Environmental conditions according to IEC 61 010-1:

Use only indoor.

Altitude up to 2000 m - normal zero.

Ambient temperature: +5 ... +40 °C

Air humidity:

Max. rel. humidity 80 % for temperatures up to +31 °C,

linear decrease down to 50 % relative humidity at a temperature of +40 °C

Max. mains fluctuations of  $\pm 10$  % are permissible.

Protection class according to IEC 60 529	IP21
The unit corresponds to Class I	
Overvoltage category	II
Pollution degree	2



**Caution:**

The unit is not for use in explosive atmosphere

Standards for interference resistance according to EN 61326-1

This unit is an ISM device classified in Group 1 (using high frequency for internal purposes)

Class A (industrial and commercial range).

## Operating instructions

### 3. Safety notes for the user

#### 3.1. Explanation of safety notes



In addition to the safety warnings listed, warnings are posted throughout the operating manual. These warnings are designated by an exclamation mark inside an equilateral triangle. “Warning of a dangerous situation (Attention! Please follow the documentation).”

The danger is classified using a signal word.

Read and follow these important instructions for averting dangers.



**Warning:**

Describes a **possibly** highly dangerous situation. If these instructions are not followed, serious injury and danger to life could result.



**Caution:**

Describes a **possibly** dangerous situation. If this is not avoided, slight or minor injuries could result. A warning of possible property damage may also be contained in the text.



**Notice:**

Describes a **possibly** harmful situation. If this is not avoided, the product or anything in its surroundings can be damaged.

#### 3.2. Explanation of other notes



**Note!**

Draws attention to something special.



**Important!**

Indicates usage tips and other useful information.

#### 3.3. Safety recommendations

Follow the safety recommendations to prevent damage to persons or property. Further, the valid safety instructions for working places must be followed.



- Only connect the unit to a power socket with an earthing contact (PE – protective earth)!
- The power supply plug serves as a safe disconnecting device from the line and must always be easily accessible.
- Place the unit on an even surface on a base made of nonflammable

material.

- Do not stay in the area below the unit.
- Make sure you read and understand all instructions and safety precautions listed in this manual before installing or operating your unit.
- Never operate the unit without bath fluid in the bath.
- Set the excess temperature safety installation at least 25 °C below the fire point of the bath fluid.
- Do not drain the bath fluid while it is hot!  
Check the temperature of the bath fluid prior to draining (e.g., by switching the unit on for a short moment).
- Pay attention to the thermal expansion of bath oil during heating to avoid overflowing of the fluid.
- Prevent water from entering the hot bath oil.
- Use suitable connecting tubing.
- Make sure that the tubing is securely attached.
- Avoid sharp bends in the tubing, and maintain a sufficient distance from surrounding walls.
- Regularly check the tubing for material defects (e.g., for cracks).
- Never operate damaged or leaking units.
- Always turn off the unit and disconnect the mains cable from the power source before performing any service or maintenance procedures, or before moving the unit.
- Always turn off the unit and disconnect the mains cable from the power source before cleaning the unit.
- Always empty the bath before moving the unit.
- Transport the unit with care.
- Sudden jolts or drops may cause damage in the interior of the unit.
- Observe all warning labels.
- Never remove warning labels.
- Never operate units with damaged mains power cables.
- Repairs are to be carried out only by qualified service personnel.



- Some parts of the bath cover and the pump connections may become extremely warm during continuous operation. Therefore, exercise particular caution when touching these parts.



**Notice:** Check the safety installations at least twice a year!

- Excess temperature protection according to IEC 61010-2-010.  
With a screwdriver turn back the adjustable excess temperature protection until the shut-down point (actual temperature).
- Low level protection according to IEC 61010-2-010.  
To check the function of the float, it can be manually lowered with a screwdriver for example.



**Caution:**

The temperature controlling i.e. of fluids in a reactor constitutes normal circulator practice.

We do not know which substances are contained within these vessels.

Many substances are:

- inflammable, easily ignited or explosive
- hazardous to health
- environmentally unsafe

i.e.: **dangerous**

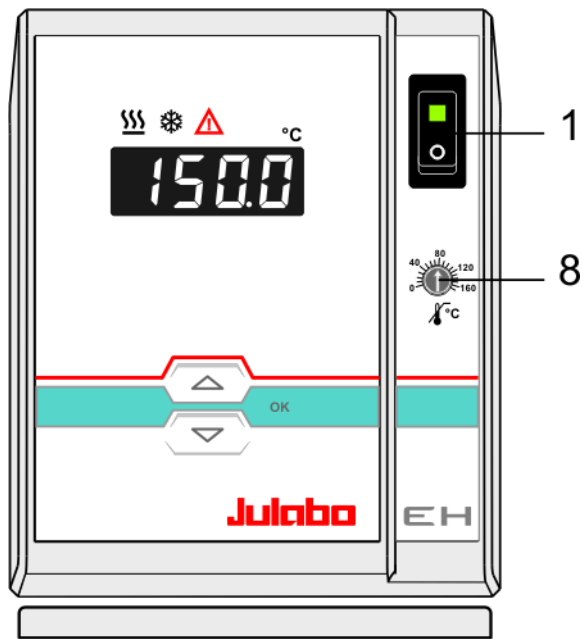
**The user alone is responsible for the handling of these substances!**

The following questions shall help to recognize possible dangers and to reduce the risks to a minimum.

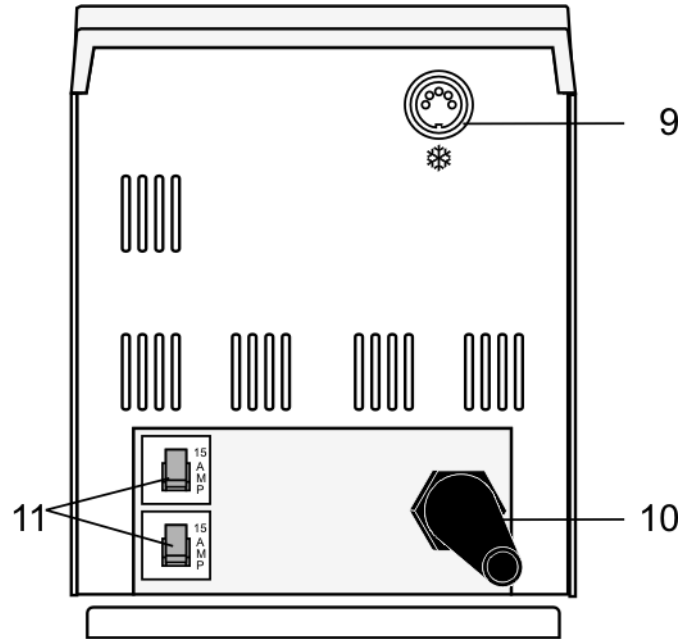
- Are all tubes and electrical cables connected and installed?  
Note:  
sharp edges, hot surfaces in operation, moving machine parts, etc.
- Do dangerous steams or gases arise when heating?  
Is an exhaust needed when working?
- What to do when a dangerous substance was spilled on or in the unit?  
Before starting to work, obtain information concerning the substance and determine the method of decontamination.












## 4. Operating controls and functional elements

Front view



Rear view



- 1  Mains power switch, illuminated
- 2  Edit keys  
Setpoint increase or decrease  
Press keys shortly for step-by-step changes,  
Keep the keys pressed for fast change of setpoint
- 3  OK key (store)
- 4  LED temperature display, menu indication
- 5  Control indicator – Heating
- 6  Control indicator – Cooling
- 7  Control indicator – Alarm
- 8  Adjustable excess temperature protection according to IEC 61010-2-010
- 9  Socket: control cable of JULABO refrigerated circulator or output for alarm messages
- 10  Mains power cable with plug
- 11  Mains fuses: Safety cutout 15 A

## 5. Preparations

### 5.1. Installation



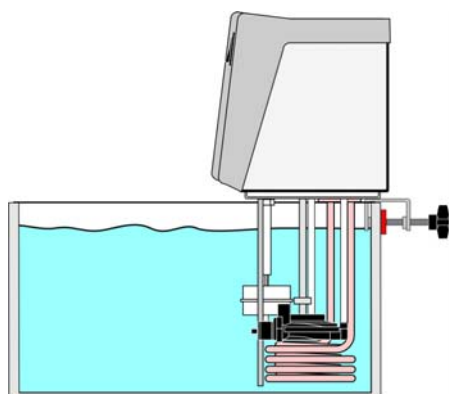
#### **Caution:**

Securely fix the immersion circulator. The heater may not be in contact with the wall of the bath tank. Keep a distance of at least 15 mm. Units not adequately fixed may drop into the bath tank.

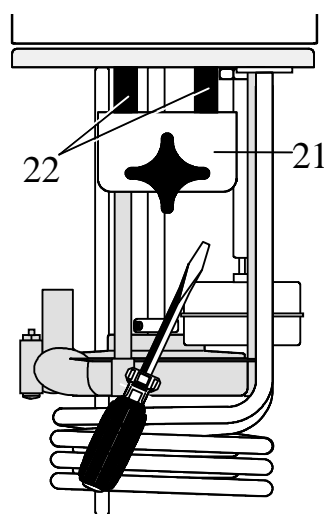
#### **Danger of electric shock!**

First pull out the power plug to disconnect the unit from the power supply net. Then take the immersion circulator out of the bath tank.

Make a service technician check the instrument before it is used again.



- Place the unit on an even surface on a pad made of non-flammable material.
- The heating immersion circulator is mounted using a bath attachment clamp (21) designed for bath wall thicknesses up to 26 mm.



- Use the two sleeves (22) supplied with the unit to reduce the immersion depth from 165 mm to 145 mm (see drawing).
- For use with glass vessels a stand attachment with rod is available as optional accessory. (order no. 8 970 022)

5.2. Bath fluids



**Caution:**

Carefully read the safety data sheet of the bath fluid used, particularly with regard to the fire point!

If a bath fluid with a fire point of  $\leq 65$  °C is used, only supervised operation is possible.

**Water:**

The quality of water depends on local conditions.

- Due to the high concentration of lime, hard water is not suitable for temperature control because it leads to calcification in the bath.
- Ferrous water can cause corrosion - even on stainless steel.
- Chloric water can cause pitting corrosion.
- Distilled and deionized water is unsuitable. Their special properties cause corrosion in the bath, even in stainless steel.

**Recommended bath fluids:**

Bath fluid	Temperature range
soft/decalcified water	5 °C to 80 °C

JULABO Description	Thermal H10	
Order Number	10 liters	8 940 114
	5 liters	8 940 115
Temperature range	°C	-20 ... 180
Flash point	°C	190
Fire point	°C	216
Color	clear	



See website for list of recommended bath fluids.

ATTENTION: The maximum permissible viscosity is 30 mm<sup>2</sup> /s



**Caution:**

**Fire or other dangers when using bath fluids that are not recommended:**

Please contact JULABO before using other than recommended bath fluids.

Use only nonacidic and noncorrosive bath fluids.

JULABO assumes no liability for damage caused by the selection of an unsuitable bath liquid.

Unsuitable bath fluids are fluids which, e.g.,

- are highly viscous (much higher than recommended at the respective working temperature)
- have a low viscosity and have creep characteristics
- have corrosive characteristics or
- tend to crack.
- **No liability for use of other bath fluids!**



### 5.3. Temperature application to external systems



**Caution:** Securely attach all tubing to prevent slipping.

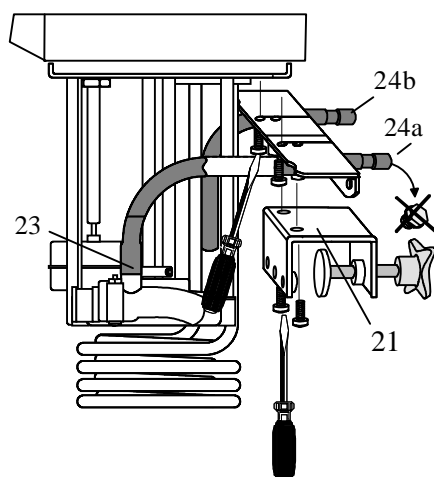
If the circulator is operated without external system, close the pump connector (24a) with the cap nut.

The circulator is used for temperature application to external, closed systems (loop circuit).

#### 5.3.1. Pump set

Order No.	Description
8 970 140	Pump set

#### Accessories



#### Mounting the pump set:

- Remove the bath attachment clamp (21).
- Screw the pump set to the circulator, and then fix the bath attachment clamp to the pump set.
- Slide the short piece of tubing supplied with the pump set onto the short pump nozzle and the pump connector (23).
- Thus the total immersion depth is reduced to 145 mm.
- Adjusting the pump for external bath circulation see example D page 18.

#### Connecting an external system:

- Unscrew the collar nuts from the pump connector (24a).
- Slide the tubing onto the pump connectors for feed and return flow (24a, 24b). Secure the tubing with tubing clamps.

#### 5.3.2. Tubing

##### Recommended tubing:

Order No.	Length		Temperature range
8 930 008	1 m	CR <sup>®</sup> tubing 8 mm inner dia.	-20 °C to 120 °C
8 930 010	1 m	CR <sup>®</sup> tubing 10 mm inner dia.	-20 °C to 120 °C
8 930 108	1 m	Viton tubing 8 mm inner dia.	-50 °C to 200 °C
8 930 110	1 m	Viton tubing 10 mm inner dia.	-50 °C to 200 °C
8 930 410	1 m	Insulation for tubing 8 mm or 10 mm inner dia.	-50 °C to 100 °C
8970480		2 Tubing clamps, size 1 for tubing 8 mm ID	
8970481		2 Tubing clamps, size 2 for tubing 10 or 12 mm ID	



\*) Adapter for metal tubing M10x1 on M16x1 Order No. 8 970 444



**Warning:**

**Tubing:**

At high working temperatures the tubing used for temperature application and cooling water supply represents a danger source. A damaged tubing line may cause hot bath fluid to be pumped out within a short time.

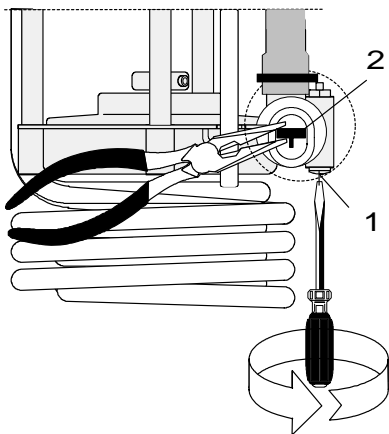
**This may result in:**

- Burning of skin
- Difficulties in breathing due to hot atmosphere

**Safety recommendations**

- Employ suitable connecting tubing.
- Make sure that the tubing is securely attached.
- Avoid sharp bends in the tubing, and maintain a sufficient distance from surrounding walls.
- Regularly check the tubing for material defects (e.g. for cracks).
- Preventive maintenance: Replace the tubing from time to time.

**5.4. Adjusting the pump flow**



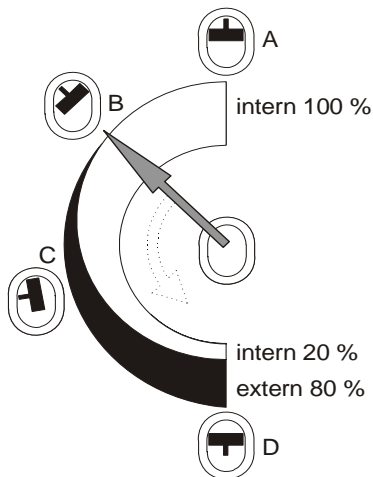
The pump flow is pre-adjusted in the factory and can be modified to suit user requirements.

- Using a screwdriver turn the screw (1) anti-clockwise by 360°.
- Using flat pliers turn the marking of the slide (2) to the desired position.
- Tighten the screw.

**Examples:**

Internal applications in the bath

- A 100 % internal bath circulation (for large bath tanks)
- B Reduced internal bath circulation (for smooth surface of bath fluid)



External/internal applications

- C 40 % external discharge, 60 % internal circulation (for large bath tanks)
- D 80 % external discharge, 20 % internal circulation (for small bath tanks)

## 5.5. Countercooling

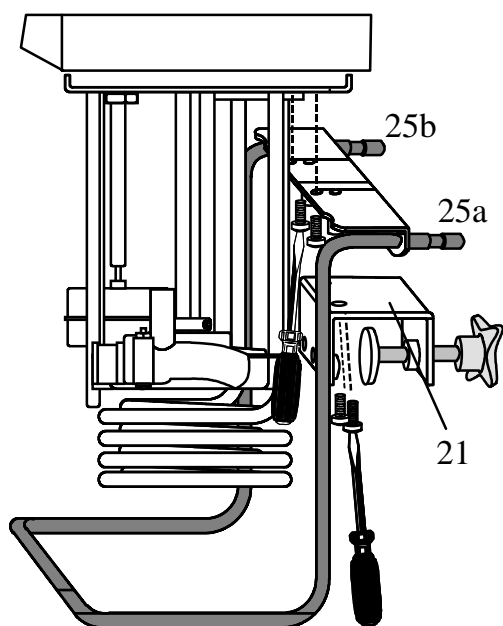


### Notice:

**Securely attach all tubing to prevent slipping.**

Observe the laws and regulations of the water distribution company valid in the location where the unit is operated.

For applications near the ambient temperature, the cooling coil (order no. 8 970 105) must be connected to the water mains.



### Mounting the cooling coil:

- Remove the bath attachment clamp (21).
  - Screw the cooling coil to the circulator, and then fix the bath attachment clamp to the cooling coil.
  - Thus the total immersion depth is reduced to 145 mm.
  - Using tubing, connect the cooling coil (25a) to the tap water supply, and lead the tap water in a sink through the return connector (25b).
- ⓘ A specific water flow rate of 45 ml/minute is sufficient to compensate for the characteristic temperature.
- ⓘ For applications near ambient temperature (20 °C), the cooling water temperature should at least be 5 °C below the working temperature.

## 6. Operating procedures

### 6.1. Power connection

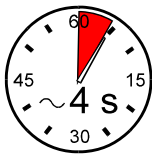


**Caution:**

- Only connect the unit to a power socket with earthing contact (PE – protective earth)!
- The power supply plug serves as safe disconnecting device from the line and must be always easily accessible.
- Never operate equipment with damaged mains power cables.
- Regularly check the mains power cables for material defects (e.g. for cracks).
- We disclaim all liability for damage caused by incorrect line voltages!

Check to make sure that the line voltage matches the supply voltage specified on the identification plate.

### 6.2. Switching on / Start - Stop



- Switching on:  
Turn the unit on with the mains power switch. (1).

❗ The unit performs a self-test. A few segments of the 4-digit LED temperature DISPLAY will illuminate.

The display "OFF" indicates the unit is ready to operate (standby mode).

**Start:**

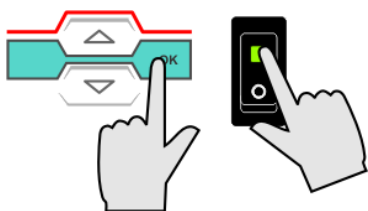
- Press the **OK** key for about 4 seconds.  
The LED temperature DISPLAY indicates the actual bath temperature.

**Stop:**

- Press the **OK** key for about 4 seconds.
- Turn the unit off with the mains power switch.



### 6.3. Automatic / non-automatic start mode



- ① Keep depressed the **OK** key and
- ② turn on the circulator with the mains power switch.

For a short while the LED temperature DISPLAY indicates the effective start mode:

AO<sub>n</sub>

⇒ AUTOSTART on.

AO<sub>F</sub>

⇒ AUTOSTART off.

#### NOTE:

The circulator has been configured and supplied by JULABO according to N.A.M.U.R. recommendations. This means for the start mode, that the unit must enter a safe operating state after a power failure (non-automatic start mode). This safe operating state is indicated by „OFF“ on the LED temperature display. A complete shutdown of the main functional elements such as heater and circulating pump is effected simultaneously.

Should such a safety standard not be required, the AUTOSTART function (automatic start mode) may be activated, thus allowing the start of the circulator directly by pressing the mains power switch or using a timer.







#### Warning:

For supervised or unsupervised operation with the AUTOSTART function, avoid any hazardous situation to persons or property. The circulator does no longer conform to N.A.M.U.R. recommendations. Please make sure that all safety devices of the unit have been set properly.

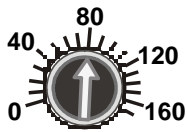
### 6.4. Setting the temperatures

Factory setting: 25°C ⓘ Setting can be carried out in the start/stop condition.

1. Press one of the keys   for a short moment. The setpoint value instead of the actual value is indicated on the display for about 8 seconds. The value can now be changed.
2. Change value:
  - Press  to set a higher value.
  - Press  to set a lower value.
  - Keep the keys depressed for the value to change fast.
3. Press the **OK** key to store the value.

### 6.5. ATC - Absolute Temperature Calibration

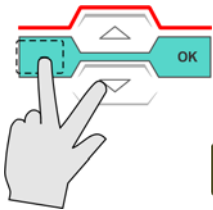
Working temperature range refer to page 9



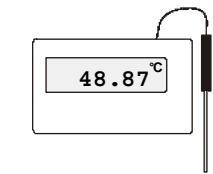
- 1-point calibration:  
The temperature sensor can be calibrated at any value within the working temperature range.
- Set the high temperature cut-off / safety temperature to a value above the desired adjustment value (Example: 80 °C).
- Place a **calibrated** thermometer (resolution: 0.01 °C) in the middle of the bath to measure the actual bath temperature.




1. Turn on the circulator with the mains switch.
2. Set the desire adjustment value.  
(Example: 50.0 °C) Setting of value see below.
3. Start the unit  
Press the **OK** key for about 4 seconds.



4. The bath is heated to 50.0 °C.  
When the working temperature is reached, wait until the circulator maintains a constant bath temperature (after about 3 minutes).







5. Start the calibration:  
Press the hidden key and the  key at the same time until the decimal point of the display blinks.
6. Read the bath temperature from the **calibrated** thermometer and set the rounded value on the circulator.  
(example: 48.87 °C rounded to 48.9 °C).



7. For a short while the LED temperature DISPLAY indicates the message „CAL“.

#### Setting the temperature

- Press one of the keys   for a short moment.  
The setpoint value instead of the actual value is indicated on the display. The value can now be changed.
- Change value:  
Press  to set a higher value.  
Press  to set a lower value.  
Keep the keys depressed for the value to change fast.
- Press the **OK** key to store the value.

#### ⓘ Notice:

If the determined value is bigger than the tolerance limit of  $\pm 5$  °C, the value is ignored for the input!  
Error message: **-Err**



## 6.6. Timer function

With the timer function the operating time can be limited to an allowed time.

### 6.6.1. Setting the time



Factory setting:



Max. time:




33 h 19 min.



① The setting can only be made in the Stop status.

#### 1. Calling the timer function:

Hold the **OK** key pressed and activate the edit key  shortly. The time which was set last, is shown.

#### 2. Setting the time:

Activate key  to set a higher value .

Activate key  to set a lower value .

Activate the key shortly for single step, hold the key pressed for quick enumeration.

#### 3. Store the set value with the **OK** key .

Example: 120 minutes


① This time remains stored until something is changed.

### 6.6.2. Timer operation




Timer operation

#### • Starting the timer:

Hold the **OK** key pressed and activate the edit key  shortly.

① The bath temperature is shown. In case of timer operation the comma in the display is blinking. The set time is counted up to zero. When the time has elapsed, the circulator stops.

#### • Interrupting the timer / Failure of power supply voltage:

If there is a power failure, or if the unit is switched off at the mains switch, the circulator memorizes the position of the timer. When the power supply is switched on again, the circulator only works off the remaining time.

#### • Canceling the timer operation:

Press the **OK** key for approx. **4 seconds**.

The timer can be restarted.

## 6.7. Safety installations according to IEC 61010-2-010

Check the safety installations at least twice a year! See page 13.

### 6.7.1. Excess temperature protection

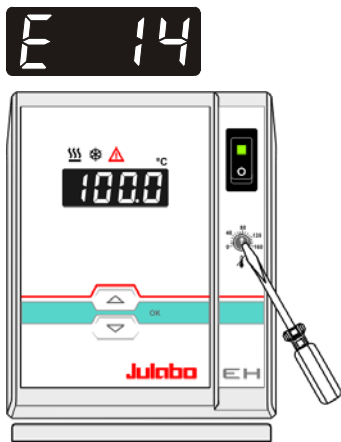


**Warning:**

The excess temperature protection should be set at least 25 °C below the fire point of the bath fluid used.

In the event of wrong setting there is a fire hazard!

We disclaim all liability for damage caused by wrong settings!



This safety installation is independent of the control circuit. When the temperature of the bath fluid has reached the safety temperature, a complete shutdown of the heater and pump is effected.

The alarm is indicated by optical and audible signals (continuous tone) and on the LED-DISPLAY appears the error message "Error 14".

**Setting range:** 0 °C to 170 °C

- Using a screwdriver turn the setting screw to the desired value.

**Recommendation:**

Set the excess temperature protector at 5 to 10 °C above the working temperature setpoint.

### 6.7.2. Low liquid level protection



This safety installation is independent of the control circuit.

If the low liquid level protection device is triggered, a complete shutdown of the heater and circulating pump is effected.

The alarm is indicated by optical and audible signals (continuous tone) and on the LED-DISPLAY appears the error message "Error 01".

- ① Turn off the unit with the mains switch, refill bath fluid and turn the unit on again!



**Warning:**

For refill always use the same bath fluid type that is already in the bath.

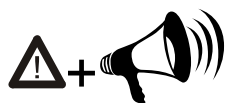
Bath oils must not contain any water contaminants! Explosion hazard at higher temperatures!

**Recommendation:**

Refill bath oils only at a bath temperature below 70 °C!



## 7. Troubleshooting guide / Error messages



Whenever the microprocessor electronics registers a failure, a complete shutdown of the heater and circulating pump is performed. The alarm light "⚠" illuminates and a continuous signal tone sounds. The LED temperature display indicates the cause for the alarm in form of a code.



Press the **OK** key to quit the audible signal.

**E 01**

- The circulator is operated without bath fluid, or the liquid level is insufficient.  
Replenish the bath tank with the bath fluid.
- Tube breakage has occurred (insufficient filling level due to excessive bath fluid pumped out). Replace the tubing and replenish the bath tank with the bath fluid.

**E 02**

- During the self-test after switch-on a short-circuit is registered between pin 2 and pin 4 of the control cable or the control cable is interrupted during operation.  
Reconnect the cable or eliminate the short-circuit.

**E 05**

- Cable of the working temperature sensor interrupted or short-circuited.

**E 06**

- Defect of the working or excess temperature sensor.  
Working temperature and excess temperature sensors report a temperature difference of more than 35 K.

**E 12**

- Error in A/D converter

**E 14**

- The excess temperature value lies below the working temperature setpoint.  
Set the excess temperature to a higher value.

**E 33**

- Cable of the excess temperature sensor interrupted or short-circuited.

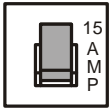


After eliminating the malfunction, press the mains power switch off and on again to cancel the alarm state.

If the unit cannot be returned to operation, contact an authorized JULABO service station.

**Disturbances that are not indicated.**

The electronic pump motor is overload-protected by an electronic current limiter. If viscosity of the bath fluid is or becomes too high, the motor stops running.



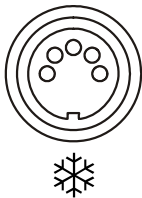
Circulator: Mains circuit breakers (resettable) 15 A

**8. Electrical connections**



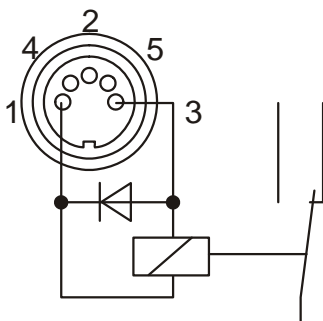
**Notice:**

Use shielded cables only.  
The shield of the connecting cable is electrically connected to the plug housing.



❄️ / Control output

The ❄️ connector may be used for control of JULABO refrigerated circulators or as output for alarm messages.



Circuit:      Operation      = relay powered  
                 Alarm                = relay not powered

Pin assignment:

Pin	Signal
1	+24 V (I max. current 25 mA)
2	0 V
3	Alarm relay
4	Reserved - do not use!
5	Reserved - do not use!

## 9. Cleaning / repairing the unit



### **Caution:**

- Always turn off the unit and disconnect the mains cable from the power source before cleaning the unit.  
Prevent humidity from entering into the circulator.
- Electrical connections and any other work must be performed by qualified personnel only.

### **Cleaning**

For cleaning the bath tank and the immersed parts of the circulator, use low surface tension water (e.g., soap suds).

Clean the outside of the unit using a wet cloth and low surface tension water.

The circulator is designed for continuous operation under normal conditions. Periodic maintenance is not required.

The tank should be filled only with a bath fluid recommended by JULABO. To avoid contamination, it is essential to change the bath fluid from time to time.

### **Repairs**

**Before asking for a service technician or returning a JULABO instrument for repair, please contact an authorized JULABO service station.**

When returning the unit:

- Clean the unit in order to avoid any harm to the service personnel.
- Attach a short fault description.
- When returning a unit, take care of careful and adequate packing.
- JULABO is not responsible for damages that might occur from insufficient packing.



JULABO reserves the right to carry out technical modifications with repairs for providing improved performance of a unit.